



Machinelist/Capacities

SURVEY OF MACHINERY



HORIZONTAL LATHES

Brand	Type	Length between centres	Turningdiam. over sledge	Turningdiam. over bed	Chuck Diameter
FAT - HACO	TUR 630 MN CNC	1000	370	630	500
FAT - HACO	TUR 630 MN CNC	2000	370	630	600
MONFORTS	KNC8S CNC	4000	535	800	400 / 710
FAT - HACO	TUR 1350 MN CNC	6000	900	1350	900 / 1400

VERTICAL LATHES

Brand	Type	Turning Diameter	Turning height under tooling	Chuck Diameter
Sedin	1516 CNC	1640	1020	1400
Sedin	1525 CNC	2560	1600	2260
Ubroek	SC 43 CNC	4300	2000	4000

DRILLING MACHINES

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension
Stanko	6221 - 1032	1590	970	950	1120 x 1250
Stanko	6201 - 392	1250	1008	1003	1120 x 1250
Union	BFT 130 / 6 CNC	2742	1923	1067	1800 x 2000
Union	BFT 130 / 7 CNC	2785	1940	2210	1800 x 2000

MILLING MACHINES

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension	Rotary table
Hermle	U 630 T	630	500	500	530 x 900	
Hermle	UWF 1202S	845	629	490	560 x 1200	
SHW	Unispeed 5	2000	1300	1300		Ø1600

BED MILLING MACHINES

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension	Rotary table
Anayak	FBZ - HV - 2500	2500	935	1050	800 x 2620	800 x 800
Anayak	HVM 6000	5300	1200	2005	1000 x 6000	Ø1000 hor. / vertical

FLOOR-TYPE MILLING MACHINE

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension	Rotary table
Soraluce	FR12000	12.000	4000	1600	10.000 x 3000	3000 x 2500 W-axis1500

WIRE EDM

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension
Mitsubishi	FX30K	750	500	350	1110 x 875



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SURFACE GRINDING MACHINES

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension
Danobat	RT 4000	550	680	4000	500 x 4000
Danobat	RTH 5000 CNC	1080	1080	5000	1000 x 5000
Danobat	RT 6000	1100	1080	6000	1000 x 6000

CYLINDRICAL GRINDING MASCHINE

Brand	Type	Length between centres	Grinding Diameter
Danobat	RU 6000	6000	640

HONING MACHINE

Marke	Type	Stroke Length up to	Diameter Range	Variabele Speed up to
Ubroek	UBH	1350	60 - 530	150 rpm

MOBILE HEAT TREATMENT

Brand	Type
Weldotherm	STE 45-6

HORIZONTAL HYDRAULIC PRESS

Marke	Type	Max. Pres Capacity	Max. Stroke
Ubroek	UBP	till up to 3000 kN	715

MEASURING AND CALIBRATION INSTRUMENT

Marke	Measuring Type	Measuring range	Measuring accuracy
Trimos	TELA 2000	0 - 2000 mm	0,003 + (L(m)/300)

CAD/CAM

TopSolid and AutoCAD
Toolmanagement TDM Systems

Ubroek Machinefabriek, precision metal working
Specialists in: • Machining • Overhaul • Repair

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