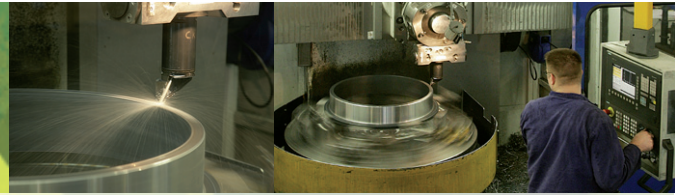




Machinelist/Capacities

**SURVEY OF MACHINERY**



**HORIZONTAL LATHES**

Brand	Type	Length between centres	Turningdiam. over sledge	Turningdiam. over bed	Chuck diameter
FAT - HACO	TUR 630 MN CNC	1000	370	630	500
FAT - HACO	TUR 630 MN CNC	2000	370	630	600
MONFORTS	KNC8S CNC	4000	535	800	400 / 710
FAT - HACO	TUR 1350 MN CNC	6000	900	1350	900 / 1400

**VERTICAL LATHES**

Brand	Type	Turning diameter	Turning height under tooling	Chuck diameter
Sedin	1516 CNC	1640	1020	1400
Sedin	1525 CNC	2560	1600	2260
Ubroek	SC 43 CNC	4300	2000	4000

**DRILLING MACHINES**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension
Stanko	6221 - 1032	1590	970	950	1120 x 1250
Stanko	6201 - 392	1250	1008	1003	1120 x 1250
Union	BFT 130 / 6 CNC	2742	1923	1067	1800 x 2000
Union	BFT 130 / 7 CNC	2785	1940	2210	1800 x 2000

**MILLING MACHINES**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension	Rotary table
Hermle	U 630 T	630	500	500	530 x 900	
Hermle	UWF 1202S	845	629	490	560 x 1200	
SHW	Unispeed 5	2000	1300	1300		Ø1600

**BED MILLING MACHINES**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension	Rotary table
Anayak	FBZ - HV - 2500	2500	935	1050	800 x 2620	800 x 800
Anayak	HVM 6000	5300	1200	2005	1000 x 6000	Ø1000 hor. / vertical

**FLOOR-TYPE MILLING MACHINE**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension	Rotary table
Soraluce	FR12000	12.000	4000	1600	10.000 x 3000	3000 x 2500 W-axis 1500

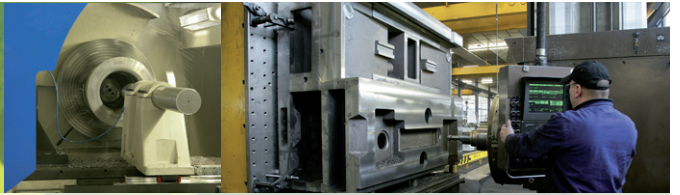
**WIRE EDM**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension
Mitsubishi	FX30K	750	500	350	1110 x 875



Machinelist/Capacities

**SURVEY OF MACHINERY**



**SURFACE GRINDING MACHINES**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis	Table dimension
Danobat	RT 4000	550	680	4000	500 x 4000
Danobat	RTH 5000 CNC	1080	1080	5000	1000 x 5000
Danobat	RT 6000	1100	1080	6000	1000 x 6000

**CYLINDRICAL GRINDING MACHINE**

Brand	Type	Length between centres	Grinding diameter
Danobat	RU 6000	6000	640

**HONING MACHINE**

Marke	Type	Stroke length up to	Diameter range	Variabele speed up to
Ubroek	UBH	1350	60 - 530	150 rpm

**MOBILE HEAT TREATMENT**

Brand	Type
Weldotherm	STE 45-6

**HORIZONTAL HYDRAULIC PRESS**

Marke	Type	Max. Pres capacity	Max. stroke
Ubroek	UBP	till up to 3000 kN	715

**MEASURING AND CALIBRATION INSTRUMENT**

Marke	Type	Measuring range	Measuring accuracy
Trimos	TELA 2000	0 - 2000 mm	0,003 + (L(m)/300)

**3D COORDINATE MEASURING MACHINE**

Brand	Type	Range X-axis	Range Y-axis	Range Z-axis
Mitutoyo	BHN1325	1300	2500	1000

**CAD/CAM**

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